YKK Macon Manufacturing :Senior Design Projects

<u>Slide Fastener – Vision Technology</u>- We are using vision cameras to inspect continuous chain product. We are looking into ways of combining the vision process with the packing process to eliminate steps.

<u>Slide Fastener – Slider Feed Unit</u> – Improve the loading of sliders into the assembly equipment to increase the machine OEE on our final assembly machines. Currently we use some robotics in this area.

<u>Brass Wire – Mechanical Cleaner System</u> – We want to develop some type of mechanical cleaning system to put on our "In Line" flat wire process to remove the dirty surface on our flat wire product.

<u>Textile and Plastics – Ergo-J Process</u> – Develop and automated removal system to allow the product to be moved to the packing process without using labor.

<u>Textile and Plastics – Red Lion</u> – We need to capture data from our Quick Fit Finishing machine to identify stop reasons. This data will allow us opportunities to improve the OEE of the equipment.

<u>Slider Plant – Press Department</u> – Reduce our oily waste water that is currently created within the press department.

<u>Slider Plant – Die Cast</u> – Excess loss is being created by parts not being removed from the runner before being returned to the furnace. We estimate over 10% of good product being returned as loss.

<u>Slider Plant – Packing</u> – Create a bulk pack system for internal customers allowing us to reduce the packing cost and eliminate the usage of packaging.

<u>Textile – Weaving Machine</u> – Implement an automated system to load and unload the centers/racks on our 8 head needle loom machine.

For additional information, please contact:

Lee Smith

Vice President - Manufacturing Operations

YKK (U.S.A.) INC.

3340 Chestney Rd. | Macon, GA 31217 USA

tel 478-744-6209 | mobile 478-361-1750 | fax 478-738-8879

LeeSmith@YKK-USA.COM